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News Release

FOR IMMEDIATE RELEASE

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New Velocity™ High Speed Servo Stacker gently handles products



Alexandria, Minnesota – October 25, 2005

The Douglas patent-pending Velocity™ High Speed Servo Stacker's gentle product handling technology forms pack patterns without interruption, providing continuous product flow at speeds to 600 products per minute. Intelligent programming accurately counts products and automatically adjusts the product flow rate to prevent jams due to product spacing inconsistency.

The Velocity™ features servo controls for quick and repeatable tool-free changeovers, excellent flexibility for running numerous product sizes and pack patterns on one machine, and a compact design for an efficient use of floor space. The Velocity™ does not require pre-stacking or priming resulting in rapid startups.

For more information, call 320.763.6587 or visit www.douglas-machine.com.

About Douglas Machine Inc.

Founded in 1964, Douglas Machine Inc. is recognized as a global leader in automated packaging solutions for paperboard, corrugated, and shrink-film. Today the company specializes in the design and manufacture of cartoners, sleeves, case and tray packers, and shrink-wrap systems. Customers from many different markets including food, beverage, personal care, and pharmaceutical, have come to rely on Douglas' automation expertise and value-added services to maximize their throughput. Based in Alexandria, Minnesota, Douglas Machine also has operations in Deerwood, Minnesota.