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News Release

FOR IMMEDIATE RELEASE

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Douglas exhibits the NEW Contour™ Series Shrink-Wrapper and Velocity™ Servo Carton Stacker at Pack Expo 2004™

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Douglas will exhibit the NEW Contour™ Series S-30 Shrink-Wrapper and Velocity™ Servo Carton Stacker at the upcoming Pack Expo 2004 in Chicago, Illinois, November 7 – 11.

The Contour™ Series S-30 features several innovative patent-pending technologies. The revolutionary scalable heat tunnel's unprecedented heat and airflow management ensures excellent bull's-eyes and minimum graphic

distortion. A flexible servo driven wrapping wand maximizes size range capability, increases film control, and accurately places film. Innovatively designed function specific electrical cabinets provide simple program changes and convenience. Speeds are to 30 cycles per minute.

The patent-pending Velocity™ Servo Carton Stacker is sixty percent faster than traditional stacker designs, providing continuous product flow to 600 cartons per minute. Tool-free changeovers are accomplished with simple adjustments and interactive steps through the Human Machine Interface.

Pack Expo 2004 attendees are invited to visit Booth #S-1619.

For more information, call 320.763.6587 or visit www.douglas-machine.com.

About Douglas Machine Inc.

Founded in 1964, Douglas Machine Inc. is recognized as a global leader in automated packaging solutions for paperboard, corrugated, and shrink-film. Today the company specializes in the design and manufacture of cartoners, sleeves, case and tray packers, and shrink-wrap systems. Customers from many different markets including food, beverage, personal care, and pharmaceutical, have come to rely on Douglas' automation expertise and value-added services to maximize their throughput. Based in Alexandria, Minnesota, Douglas Machine also has operations in Deerwood, Minnesota.